

# BAND ADJUSTMENT CHART

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TRANSMISSION	FRONT BAND	REAR BAND
<b>GENERAL MOTORS</b>		
ALUMINUM POWERGLIDE	4 TURNS	NOT USED
CAST IRON POWERGLIDE	WITH CUSHION SPRINGS, 4 TURNS	1/4" SERVO TRAVEL
CAST IRON POWERGLIDE	WITHOUT CUSHION SPRINGS, 3 TURNS	1/4" SERVO TRAVEL
DUAL RANGE HYDRAMATIC	1/3 FROM TIGHT ***SEE NOTE"	1/3" FROM TIGHT ***SEE NOTE"
DYNAFLOW	6 TURNS	6 TURNS
POWERGLIDE TRANSAXLE	4 TURNS	NOT USED
ROTO 5	NOT USED	2 TURNS
SUPER TURBINE 300	3 TURNS	NOT USED
TEMPEST TORQUE	4 TURNS	NOT USED
TH125	SELECTIVE APPLY PIN, 1/6" - 1/8" TRAVEL	NOT USED
TH180	NOT USED	5 TURNS
TH200	SELECTIVE APPLY PIN, 1/16" - 1/8" TRAVEL	NOT USED
TH200-R4	SELECTIVE APPLY PIN, 1/16" - 1/8" TRAVEL	NOT USED
TH250	TIGHTEN 30 IN. LBS - LOOSEN 3 TURNS	NOT USED
TH325	SELECTIVE APPLY PIN, 1/16" - 1/8" TRAVEL	NOT USED
TH400 & TH425	NON ADJUSTABLE	SELECTIVE APPLY PINS, 1/8" - 1/4" TRAVEL
TH440-T4	SELECTIVE APPLY PIN, 1/8" - 1/4" TRAVEL	SELECTIVE APPLY PIN, 1/8" - 1/4" TRAVEL
TH700-R4	SELECTIVE APPLY PIN, 1/16" - 1/8" TRAVEL	NOT USED
<b>CHRYSLER</b>		
TF-6 - 6 CYLINDER	2 TURNS	7 1/2 TURNS
TF-6 - 8 CYLINDER	2 TURNS	4 TURNS
TF-6 - COLT	3 TURNS	7 1/2 TURNS
TF-8	2 1/2 TURNS	2 TURNS
A404	3 TURNS	NON ADJUSTABLE
A413 - 1981	2 TURNS	3 1/2 TURNS
A413 - 1982	2 3/4 TURNS	3 1/2 TURNS
A470 - 1981	2 TURNS	3 1/2 TURNS
A470 & A670 - 1982	2 3/4 TURNS	3 1/2 TURNS
<b>FORD</b>		
2 SPEED	2 TURNS	1/4" SERVO TRAVEL
A4LD	OD & INTERMEDIATE, COARSE THREAD - 1 1/2 TURNS	SELECTIVE APPLY PINS 1/8" - 7/32" TRAVEL
A4LD	OD & INTERMEDIATE, FINE THREAD - 1 1/2 TURNS	SELECTIVE APPLY PINS 1/8" - 7/32" TRAVEL
AOD	NON ADJUSTABLE	SELECTIVE 1/8" - 7/32" TRAVEL
ATX	SELECTIVE APPLY PINS 3/16" - 1/4" TRAVEL	NOT USED
AXOD	SELECTIVE APPLY PINS 1/8" - 1/4" TRAVEL	SELECTIVE APPLY PINS 1/8" - 1/4" TRAVEL
C3	1 1/2 TURNS	SELECTIVE APPLY PINS 1/8" - 7/32" TRAVEL
C4 & C5	COARSE THREAD 1 3/4" TURNS	2 TURNS
C4 & C5	FINE THREAD 4 1/2" TURNS	2 TURNS
C6	1 1/2 TURNS	NOT USED
PCA (LINCOLN)	3 TURNS	1 1/2 TURNS
FMX - SM/MED/LG CRUSO'S	1/4" SERVO TRAVEL	1 1/2 TURNS
<b>BORG WARNER</b>		
T-35	1/4" SERVO TRAVEL	3/4 TURN
T-35TB (SAAB)	1/4" SERVO TRAVEL	3/4 TURN
T-36 & T-66	3/4 TURN	3/4 TURN
WITH CAST IRON CASE	1/4" SERVO TRAVEL	1 1/4 TURNS
	<small>*NOTE LOOSEN THE BAND ADJUSTMENT BOLT ALL THE WAY. START THE ENGINE, SHIFT THE MANUAL CONTROL LEVER INTO LOW, TIGHTEN THE BAND ADJUSTMENT BOLT UNTIL IT STOPS.</small>	<small>TURN OFF ENGINE. COUNT HOW MANY TURNS IT TAKES TO TIGHTEN THE ADJUSTMENT BOLT BACK AND BACK OFF 1/3 OF THAT NUMBER.</small>

